


Composed by: OH/CMO	GUIDELINES	
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Installation of glazing cassettes

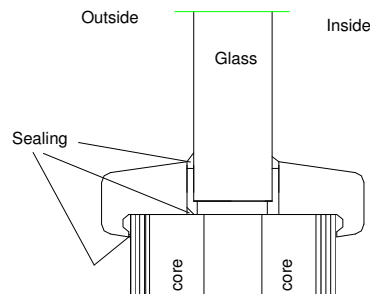
With the assembly of glass or fillings in a door panel, it is important that the construction and inner core is protected from moisture. It is therefore important that all openings between the glass and mouldings and also between the door leaf and glass mouldings are completely sealed.

After assembly of the glass or panel the glazing cassettes shall be top sealed on the external side, both against the glass and door panels together with sealing inside the construction to prevent moisture from entering during construction.

For the door panels to be glazed or oiled the surface shall be treated before assembly begins. After the installation of the glass or panel the glazing cassettes shall be sealed on the external side as well as sealed inside the construction.

In connection to the sealing it is important that the drain holes in the bottom glass cassettes are not sealed.

The drawing shows how the sealing ought to be on the external side as well as inside the construction to prevent water penetration.



Additional information

We refer to 'Glass manufacturers installation instruction' (*Glasindustriens monteringsanvisning*) September 2006 as well as The Association of Danish Window Manufacturers technical regulations for producing windows and exterior doors (*Vinduesindustriens Tekniske Bestemmelser for fremstilling af vinduer og udvendige døre*) and trades-like common sense