

## Door blank with HDF - 55 mm stiles and rails

**Construction:** 3,2 mm HDF  
 0,3 mm Aluminium - moisture barrier - stabilizer  
 1,5 mm long grain inner veneer  
 Insulation - Polystyrene ( Appr. 20 kg/m<sup>3</sup> - heat conductivity: 0,034 W/mK )  
 1,5 mm long grain inner veneer  
 0,3 mm Aluminium - moisture barrier - stabilizer  
 3,2 mm HDF

### U-Value:

U-Value - W/m <sup>2</sup> K									
54 mm	60 mm	68 mm	77 mm	80 mm					
0,84	0,76	0,68	0,61	0,60					

Size 1000 mm x 2000 mm

Heat conductivity is calculated on the basis of the practical heat conductivity of each included material - taken from data sheets and DS418, version 6, 2002. Also relating to EN 12524.

### Weight:

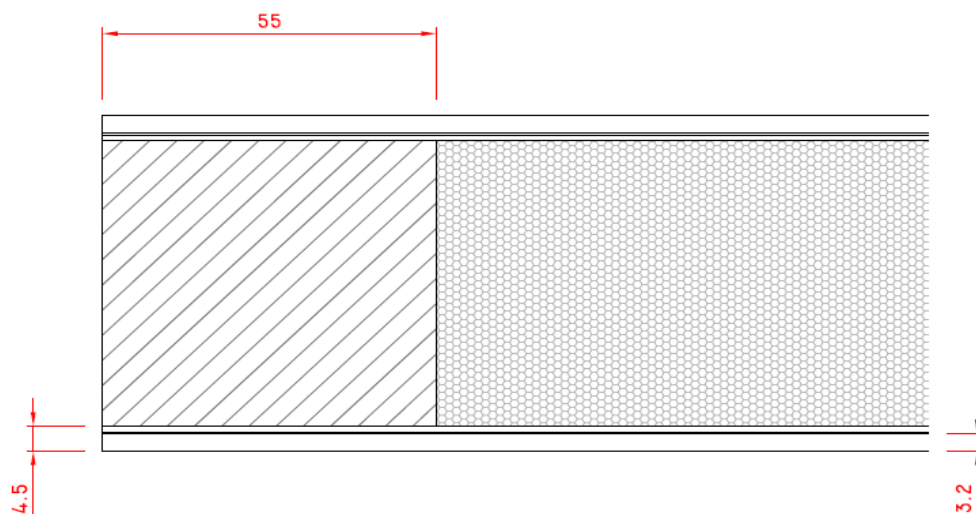
Weight appr. Kg./m <sup>2</sup>									
54 mm	60 mm	68 mm	77 mm	80 mm					
16,4	16,0	16,8	17,8	18,1					

Size 1000 mm x 2000 mm

**Measure:** Min.: 250 x 450 mm - Max.: 1200 x 2400 mm

**Tolerances:** Width/Height: +/- 1 mm - Diagonal: +/- 2 mm - Thickness: +/- 0,8 mm

### Section drawing:



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Made: 05.03.14	Data sheet: PMN	Draw.: HMN
Revised:	Data sheet:	Draw.: